



**D = Scrap measure ,  $D \times 2$  = Parison circumference at this position .**

**FIGURE 1**

**BEST AVAILABLE COPY**

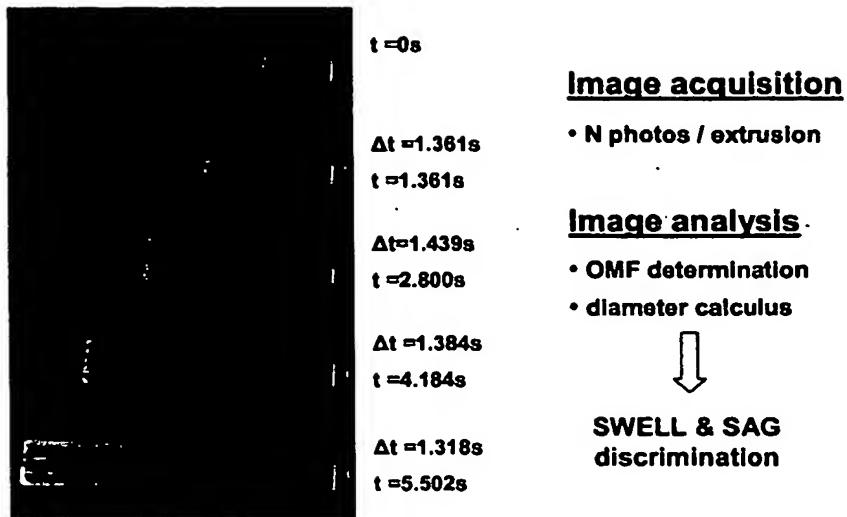


FIGURE 2

5

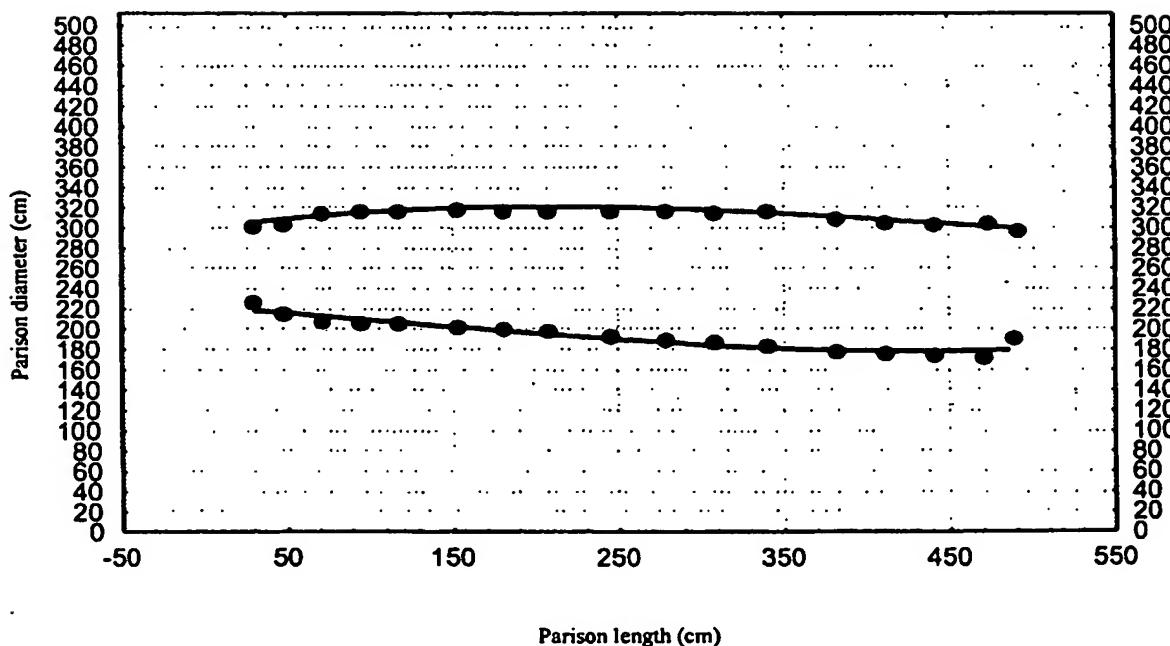


FIGURE 3

BEST AVAILABLE COPY

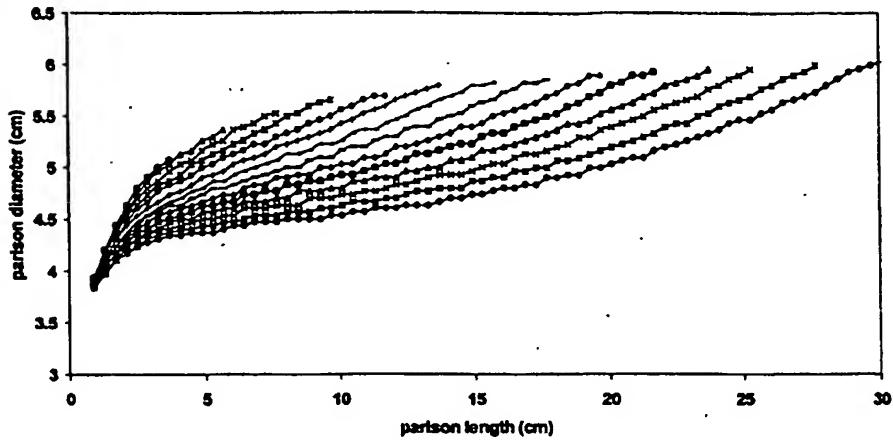
SWELL & SAG (HDPE material /200°C/20s<sup>-1</sup> - die n°10)

FIGURE 4

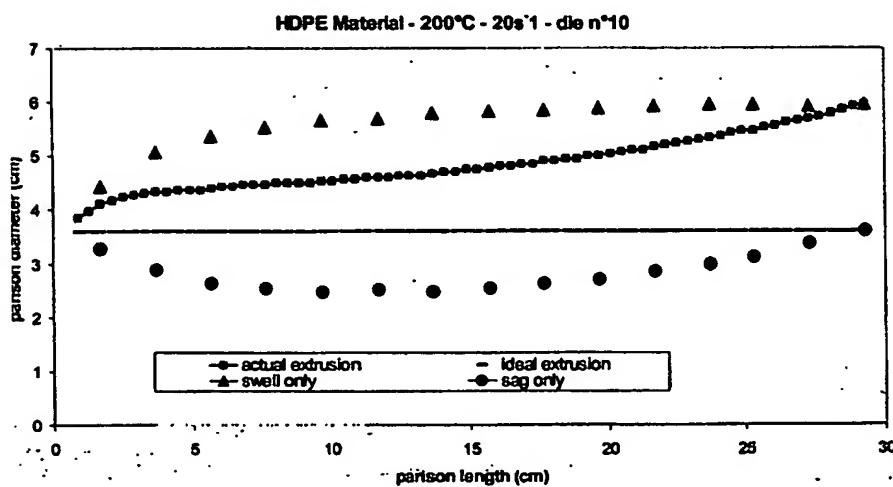


FIGURE 5

BEST AVAILABLE COPY

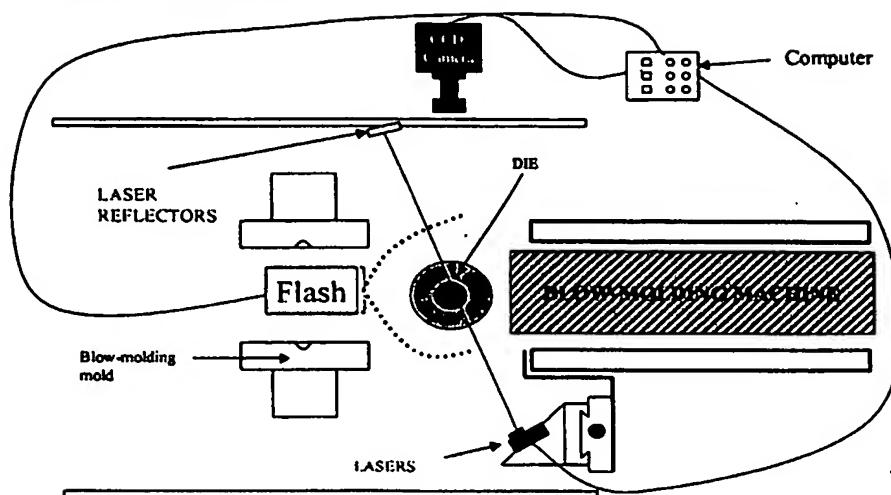
2D Installation principle :

FIGURE 6

5

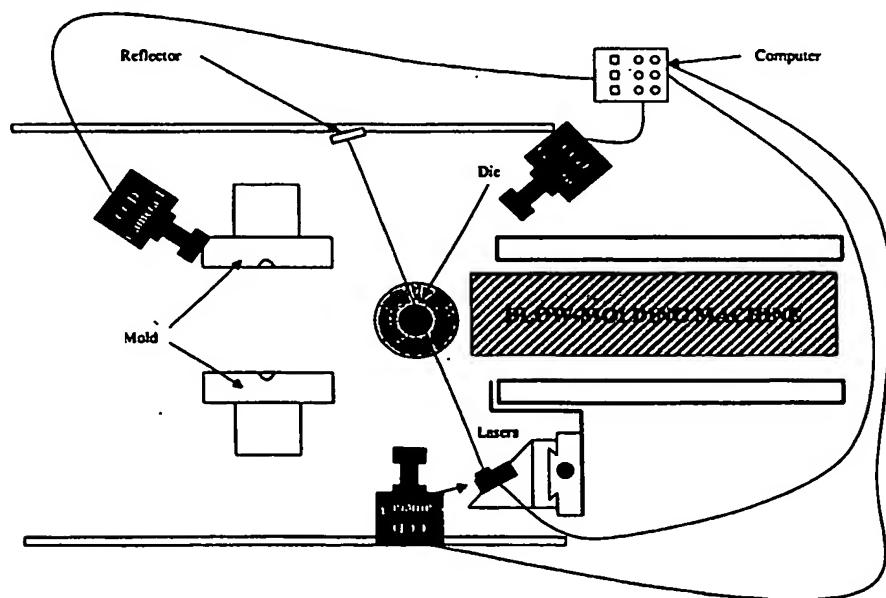
3D installation principle :

FIGURE 7

BEST AVAILABLE COPY

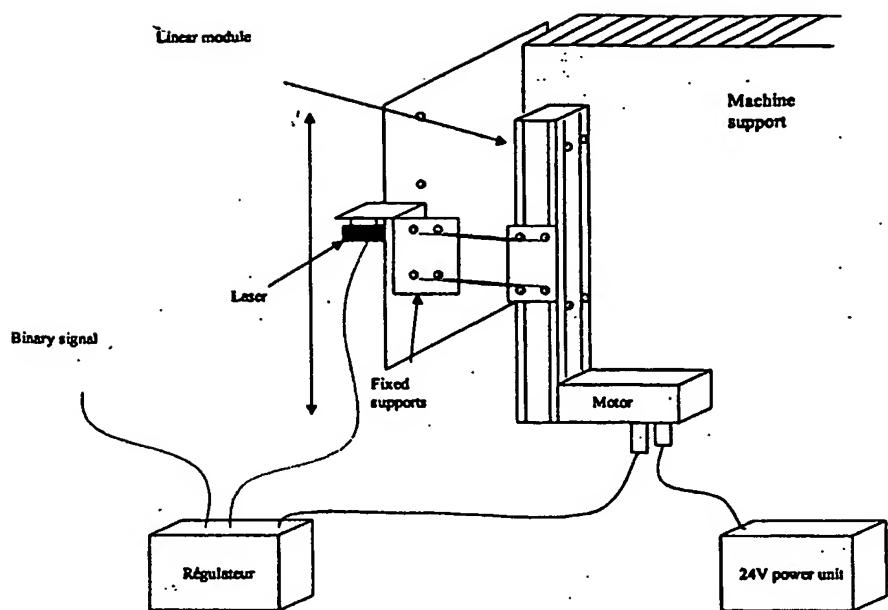
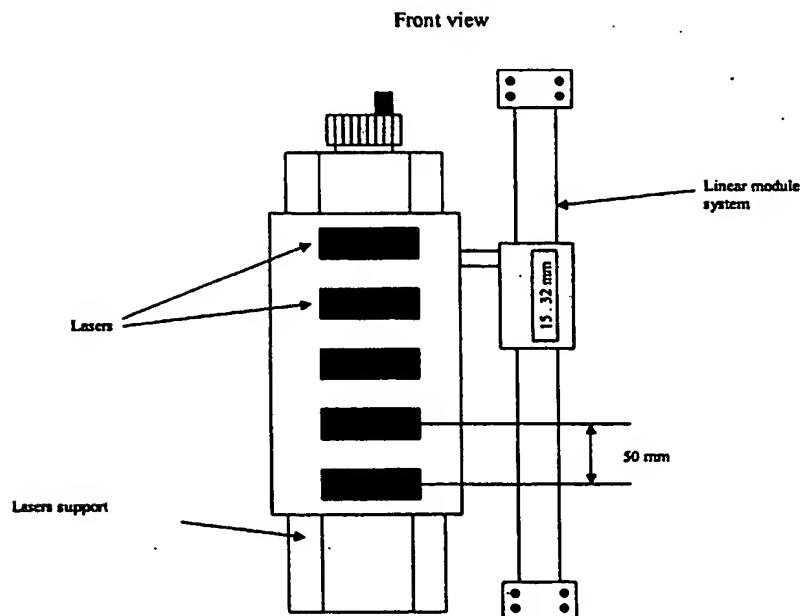
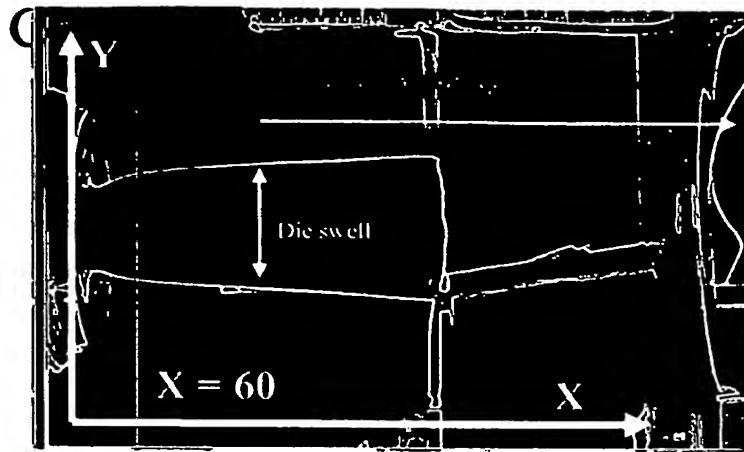


FIGURE 8





Spatial resolution =  $150 \mu$ .

Processing sequence : Equalization & edge detection (Kirsh)

FIGURE 10

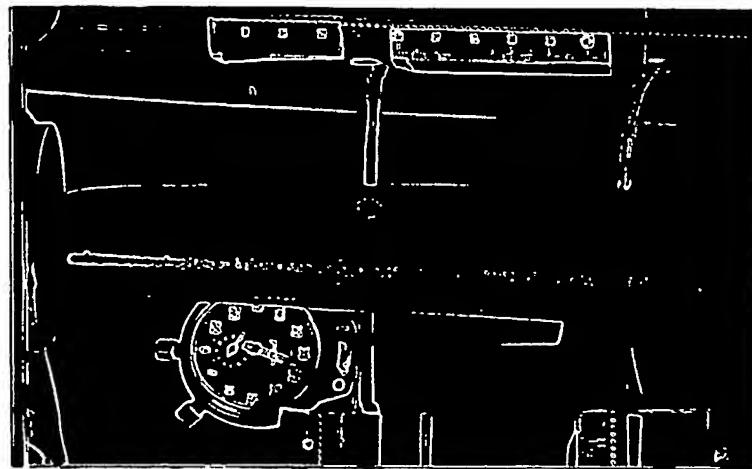


FIGURE 11